

**Nycast® 6MP
(Impact Modified Cast Nylon)**

Cast nylon offers a combination of good mechanical properties, excellent bearing and wear characteristics, and the large-size capabilities of the casting process. Its fatigue resistance, noise damping ability, corrosion resistance, and lightweight make Cast Nylon ideal for metal replacement applications, such as bearings, gears, sheaves, and sprockets. At one-eighth the weight of bronze, cast nylon is easier to handle and maintain than metals such as iron, aluminum, brass, and bronze, which it typically replaces in industrial wear applications.

Other materials that cast nylon commonly replaces because of its superior performance are laminated phenolic, elastomers, and wood. The excellent wear and abrasion resistance results in extended component life and lower maintenance costs. Various formulations are readily available in rod, plate, and tube. Non-standard shapes, such as rings, discs, and blocks can be economically produced in small quantities with short lead times. Custom parts can be cast-to-size or near-net-shape with relatively inexpensive tooling.

NYCAST® 6MP

Designed as a solution for problems associated with impact loads, this formulation offers improved impact properties over standard cast nylon. MP can also provide superior performance in extreme cold temperature applications over other grades of cast nylon. Originally intended for use in cushion pads for pile drivers, this material also offers advantages in certain gear, die block, valve seats and many other applications.

Properties	ASTM Test Method	Units	Nycast® 6MP
Physical			
Specific Gravity	D792		1.14-1.16
Water Absorption, @ 24 hours	D570	%	0.5-0.6
Water Absorption, @ Saturation	D570	%	5.0-6.0
Mechanical			
Tensile Strength	D638	psi	9,700-10,800
Tensile Modulus	D639	psi	375,000-440,000
Tensile Elongation	D638	%	25-35
Flexural Strength	D790	psi	12,000-13,000
Flexural Modulus	D790	psi	330,000-350,000
Compressive Strength	D695	psi	12,500-15,100
Compressive Modulus	D695	psi	280000-345,000
Notched Izod Impact	D256	ft-lbs/in	0.82-0.91
Rockwell Hardness	D785	R Scale	110-115
Shore Hardness	D785	D Scale	76-78
Shear Strength	D732	psi	10,000-11,000
Deformation Under Load	D621	%	1.0-2.0
Dynamic Coefficient of Friction	D1894	-	0.22

Properties	ASTM Test Method	Units	Nycast® 6MP
Thermal			
Heat Deflection Temperature @ 66 psi	D648	°F	400-430
@ 264 psi	D648	°F	200-400
Coefficient of Linear Thermal Expansion	D696\E831	in/in/°F	4-4.5 x 10 ⁻⁵
Continuous Service Temperature	-	°F	230
Intermittent Service Temperature	-	°F	330
Melting Point	D789	°F	450± 10
Electrical			
Dielectric Strength	D149	V/mil	500-600
Dielectric Constant			
60 cycles	D150	-	3.7
1000 cycles	D150	-	3.7
100,00 cycles	D150	-	3.7
Compliance	FDA		-
	USDA 3A		-
	UL 94 HB		-

NOTE: The information contained herein are typical values intended for reference and comparison purposes only. They should NOT be used as a basis for design specifications or quality control. Contact us for manufacturers' complete material property datasheets. All values at 73°F (23°C) unless otherwise noted.